

**Abstract of the Disclosure**

A bulk vending machine with a rigid base supporting a case with a merchandise storage container thereon, wherein upstanding supports  
5 on the base are provided with resting surface to support the case and container in a secure resting condition thereby providing access to the base and any coin tray therein and to permit easy coin removal, and incorporating a substantially maximized coin tray footprint, while  
10 applying an assembly securing force at the center of a top cover on the container and rearwardly of the center of the base.